

NC CUT PARTS LIST
 #381, Rock Salt 320, Curlik
 Response Marine, Inc
 File: Response\Curlik\
 revised: 4/7/11

1/8" Parts-5086

<u>Part #</u>	<u>Description</u>	<u>Pieces</u>	<u>Bending</u>	<u>Bending Instruction</u>
FH-A	Fish Hold Bottom	1	Y	Bend centered as marked on part, 5/16" IS Radius, 24
FH-B	Fish Hold Back, FH/LW Divider	1		
LW-A	Live Well Main Panel	1	Y	Bend, 4 places, centered as marked on part, 5/16" IS Radius, 9
LW-B	Live Well Side Panels	2	Y	Bend centered as marked on part, 5/16" IS Radius, 90
PH-JA-AS	Pilothouse Base Jig, Fwd, Stbd	1		
PH-JB-AP	Pilothouse Base Jig, Fwd, Port	1		
PH-JB-BP	Pilothouse Base Jig, Aft, Port	1		
PH-JB-BS	Pilothouse Base Jig, Aft, Stbd	1		
Sub Total 1/8" 5086		9		

3/16" Parts-5052

<u>Part #</u>	<u>Description</u>	<u>Pieces</u>	<u>Bending</u>	<u>Bending Instruction</u>
CBS-1P	Cuddy Berth Side, Port	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
CBS-1S	Cuddy Berth Side, Stbd	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
CBST-1	Cuddy Berth Step, Vertical	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
CBST-2	Cuddy Berth Step	1		
CW-T	Companionway Threshold	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
J-FDA	Jig- Foredeck, Fwd	1		
J-FDB	Jig- Foredeck, Aft	1		
PH-BSAP	Pilothouse Bench Seat, Fwd, Port	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
PH-BSAS	Pilothouse Bench Seat, Fwd, Stbd	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
PH-BSBP	Pilothouse Bench Seat, Aft, Port	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
PH-BSBS	Pilothouse Bench Seat, Aft, Stbd	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
PH-BSCP	Pilothouse Bench Seat, IB Face, Port	1	Y	Bend centered as marked on part, 1/4" IS Radius, 15
PH-BSCS	Pilothouse Bench Seat, IB Face, Stbd	1	Y	Bend centered as marked on part, 1/4" IS Radius, 15
PH-CT-JA	Pilothouse Cuddy Top Jig, Fwd	1		
PH-CT-JB	Pilothouse Cuddy Top Jig, Aft	1		
PH-HBX	Pilothouse Helm Box, trim width to suit	1	Y	Bends centered as marked on part, 1/4" IS Radius
PH-JR	Pilothouse Roof Jig, Female	3		
PH-JWS	Pilothouse Windshield Jig, male/female	6		
PH-PAP	Pilothouse Aft Post, Body, Port	1	Y	Bends centered as marked on part, 1/4" IS Radius, 90
PH-PAS	Pilothouse Aft Post, Body, Stbd	1	Y	Bends centered as marked on part, 1/4" IS Radius, 90
PH-PBP	Pilothouse Aft Post, Back, Port- STBD	1	Y	Bend centered as marked on part, 1/4" IS Radius, 84
PH-PBS	Pilothouse Aft Post, Back, Stbd- PORT	1	Y	Bend centered as marked on part, 1/4" IS Radius, 84
ST-P	Scupper Tube, Port	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
ST-S	Scupper Tube, Port	1	Y	Bend centered as marked on part, 1/4" IS Radius, 90
TB-P	Transom Bulkhead, Port	1		
TB-S	Transom Bulkhead, Stbd	1		
TD-S1	Transom Door, Side, Inboard	1		
TD-S2	Transom Door, Side, Outboard	1		
TD-T	Transom Door, Threshold	1		
Sub Total 3/16" 5052		36		

3/16" Parts-5083/86

<u>Part #</u>	<u>Description</u>	<u>Pieces</u>	<u>Bending</u>	<u>Bending Instruction</u>
ALB	Anchor Locker Bottom	1		
CBF-1P	Cuddy Berth Flat, F2-F3, Port	1		
CBF-1S	Cuddy Berth Flat, F2-F3, Stbd	1		
CS-4	Cuddy Sole	1		
DB-AP	Deck Body, F1-F3, Port	1		
DB-AS	Deck Body, F1-F3, Stbd	1		
DB-B	Deck Body, F3-F5	1		
DB-C	Deck Body, F5-Transom	1		
DM-AP	Deck Margin, F3-F5, Port	1		
DM-AS	Deck Margin, F3-F5, Stbd	1		

DM-BP	Deck Margin, F5-F66, Port	1		
DM-BS	Deck Margin, F5-F66, Stbd	1		
DM-CP	Deck Margin, F66-Transom, Port	1		
DM-CS	Deck Margin, F66-Transom, Stbd	1		
DP	Deck Plate	6		
DP-612	Deck Plate 612	3		
DPR	Deck Plate Ring	6		
DPR-612	Deck Plate Ring 612	3		
EB-5P	Topsides Ebkt Horizontal Cap, Port	1		
EB-5S	Topsides Ebkt Horizontal Cap, Stbd	1		
EB-6P	Topsides Ebkt Horizontal Cap Coaming, Port	1		
EB-6S	Topsides Ebkt Horizontal Cap Coaming, Stbd	1		
FDC	Foredeck Coaming	1		
FDC-FL-P	Foredeck Coaming, Flat Flange, Port, F6 fwd	1		
FDC-FL-S	Foredeck Coaming, Flat Flange, Stbd, F6 fwd	1		
FDC-IB-P	Foredeck Coaming, Inboard, Port, F6-F1	1		
FDC-IB-S	Foredeck Coaming, Inboard, Stbd, F6-F1	1		
FDC-OB-P	Foredeck Coaming, Outboard, Port, F6-F1	1		
FDC-OB-S	Foredeck Coaming, Outboard, Stbd, F6-F1	1		
FT-1	Fuel Tank Body	1	Y	4 Bends centered as marked on part, 5/8" IS Radius, 66 & 24, use FT-4 as Template
FT-2	Fuel Tank Transverse Baffle	4		
FT-3	Fuel Tank Long'l Baffle	1		
FT-4	Fuel Tank End	2	Y	No Bending but use as Template for FT-1
FT-5	Fuel Tank Top	2		
FTP-1	Fuel Trunk, Aft Frame	2		
FTP-2	Fuel Trunk Panel Face	2	Y	Center on Mark, 5/8" IS Radius, 10 degrees
FTP-3	Fuel Trunk Panel, Ring	2		
FTP-4	Fuel Trunk Panel, Removable Panel	2		
PH-AA	Pilothouse Arch Beam, Fwd Panel	1		
PH-AB	Pilothouse Arch Beam, Bottom Panel	1		
PH-AC	Pilothouse Arch Beam, Aft Panel	1		
PH-AF1	Pilothouse Arch Beam, Frame at 9" off CL	2		
PH-AF2	Pilothouse Arch Beam, Frame at 21" off CL	2		
PH-CTF	Pilothouse, Cuddy Front	1		
PH-CTR	pilothouse, Cuddy Trunk Roof	1		
PH-DASH-A	Pilothouse Dash, Upper	1		On Marks, 1/2" Inside Radius
PH-DASH-B	Pilothouse Dash, Lower	1		On Marks, 1/2" Inside Radius
PH-PFP	Pilothouse Aft Post IB Face, Port	1		
PH-PFS	Pilothouse Aft Post IB Face, Stbd	1		
PH-R	Pilothouse Roof	1		
PH-RCA	Pilothouse Roof Aft Coaming, Center	1	Y	Bends Centered as marked on part, 1/2" Inside Radius, 86
PH-RCBP	Pilothouse Roof Aft Coaming, OB, Port	1		
PH-RCBS	Pilothouse Roof Aft Coaming, OB, Stbd	1		
PH-RCKP	Pilothousf Roof Aft Coaming, Knuckle, Port	1		
PH-RCKS	Pilothouse Roof Aft Coaming, Knuckle, Stbd	1		
PH-RCLP	Pilothouse Roof Aft Coaming, Liner, Port	1		
PH-RCLS	Pilothouse Roof Aft Coaming, Liner, Stbd	1		
PH-SP	Pilothouse Side- Port	1	Y	On Marks, 1/2" Inside Radius, 5 degrees
PH-SS	Pilothouse Side- Stbd	1		On Marks, 1/2" Inside Radius, 5 degrees
PH-SS-A	Pilothouse Cuddy Shelf Stringer, Front	1		
PH-SS-BP	Pilothouse Cuddy Shelf Stringer, Port	1		
PH-SS-BS	Pilothouse Cuddy Shelf Stringer, Stbd	1		
PH-VA	Pilothouse Visor	1		
PH-VAF0	Pilothouse Visor Frame at CL	1		
PH-VAF1	Pilothouse Visor Frame at 12"	2		
PH-VAF2	Pilothouse Visor Frame at 24"	2		
SDC-P	Side Deck Coaming, Port	1		
SDC-S	Side Deck Coaming, Stbd	1		
SD-P	Side/Fore Deck, Port	1		
SD-S	Side/Fore Deck, Stbd	1		
TDK	Transom Deck	1		
TDK-C	Transom Deck Coaming	1		
	Sub Total 3/16" 5083/86	99		

1/4" Parts-5083/86

<u>Part #</u>	<u>Description</u>	<u>Pieces</u>	<u>Bending</u>	<u>Bending Instruction</u>
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B-P	Bottom, Port	1		
B-S	Bottom, Starboard	1		
BS1	Bottom Stringer #1	2		
BS2	Bottom Stringer #2	2		
BS3	Bottom Stringer #3	2		
BS4-A	Bottom Stringer #4, fwd	2		
BS4-B	Bottom Stringer #4, aft	2		
EB-1	Engine Bracket Bottom	1	Y	Bend centered as marked on part, 24 degrees
EB-3	Engine Bracket Deck	1		
EBS-0	Engine Bracket Stiff, CL	1	Y	Per Drawing #B-1
EBS-1P	Engine Bracket Stiff One OB of CL, Port	1	Y	Per Drawing #B-1
EBS-1S	Engine Bracket Stiff One OB of CL, Stbd	1	Y	Per Drawing #B-1
EBS-2P	Engine Bracket Stiff Two OB of CL, Port	1	Y	Per Drawing #B-1
EBS-2S	Engine Bracket Stiff Two OB of CL, Stbd	1	Y	Per Drawing #B-1
EBS-3P	Engine Bracket Stiff Three OB of CL, Port	1	Y	Per Drawing #B-1
EBS-3S	Engine Bracket Stiff Three OB of CL, Stbd	1	Y	Per Drawing #B-1
F1	Frame 1	1		
F2	Frame 2	1		
F3	Frame 3	1		
F3-FL	Deck/Berth Flange at F3	1		
F3-SD	Frame 3 at Side Decks	2		
F4	Frame 4	1	Y	Per Drawing #B-1
F4-P	Frame 4, Topsides, Port	1	Y	Per Drawing #B-1
F4-S	Frame 4, Topsides, Stbd	1	Y	Per Drawing #B-1
F5	Frame 5	1	Y	Per Drawing #B-1
F5D3	Frame 5 Doubler at BS3	2		
F5-SD	Frame 5, at Side Decks	2		
F6	Frame 6	1	Y	Per Drawing #B-1
F61	Frame 61	2	Y	Per Drawing #B-1
F62	Frame 62	2	Y	Per Drawing #B-1
F63-P	Frame 63, Port	1	Y	Per Drawing #B-1
F63-S	Frame 63, Stbd	1	Y	Per Drawing #B-1
F63-SD	Frame 63 at Side Decks	2		
F64	Frame 64	2	Y	Per Drawing #B-1
F65	Frame 65	2	Y	Per Drawing #B-1
F66	Frame 66	1	Y	Per Drawing #B-1
F66-P	Frame 66, Topsides, Port	1	Y	Per Drawing #B-1
F66-S	Frame 66, Topsides, Stbd	1	Y	Per Drawing #B-1
F67	Frame 67	2	Y	Per Drawing #B-1
F68	Frame 68	2	Y	Per Drawing #B-1
F69	Frame 69	2	Y	Per Drawing #B-1
F6D1	Frame 6 Doubler at BS1	2		
F6D2	Frame 6 Doubler at BS2	2		
F6-P	Frame 6, Topsides, Port	1		
F6-S	Frame 6, Topsides, Stbd	1		
G-P	Girder, Port	1	Y	Per Drawing #B-1
G-S	Girder, Stbd	1	Y	Per Drawing #B-1
PH-WSP	Pilothouse Windshield, Port	1	Y	Roll to 208" Radius OR Bump on 2 degree lines
PH-WSS	Pilothouse Windshield, Stbd	1	Y	Roll to 208" Radius OR Bump on 2 degree lines
TR	Transom	1	Y	2 on Marks
TSL-A	Topsides Stringer, Fwd, F1- Stem	2		
TSL-BP	Topsides Stringer, Shelf F4-F1, Port	1		
TSL-BS	Topsides Stringer, Shelf F4-F1, Stbd	1		
TSL-CP	Topsides Stringer, Shelf, F4-F6, Port	1	Y	Per Drawing #B-1
TSL-CS	Topsides Stringer, Shelf, F4-F6, Stbd	1	Y	Per Drawing #B-1
TSL-DP	Topsides Stringer, Shelf, Tran-F4, Port	1	Y	Per Drawing #B-1
TSL-DS	Topsides Stringer, Shelf, Tran-F4, Stbd	1	Y	Per Drawing #B-1
TS-P	Topsides, Port	1		
TS-S	Topsides, Stbd	1		
	Sub Total 1/4" 5083/86	78		

3/8" Parts-5083/86

<u>Part #</u>	<u>Description</u>	<u>Pieces</u>
C-AP	Chine Fwd, Port	1
C-AS	Chine Fwd, Stbd	1
C-BP	Chine Aft, Port	1
C-BS	Chine Aft, Stbd	1
EB-2	Engine Bracket Transom	1

PH-CTH	Pilothouse, Cuddy Trunk Hatch Flat	1
	Sub Total 3/8" 5083/86	6

1/2" Parts-5083/86

<u>Part #</u>	<u>Description</u>	<u>Pieces</u>		
EB-4	Engine Bracket Lip	1		
K-A	Keel, Fwd	1		
K-B	Keel, Mid	1		
K-C	Keel, Aft	1		
K-D	Keel, Transom	1		
PH-WSFP	Pilothouse Windshield Frame, Port	1	Y	Roll to 208" Radius OR Bump on 2 degree lines
PH-WSFS	Pilothouse Windshield Frame, Stbd	1	Y	Roll to 208" Radius OR Bump on 2 degree lines
	Sub Total 1/2" 5083/86	7		
	TOTAL PARTS	235		

